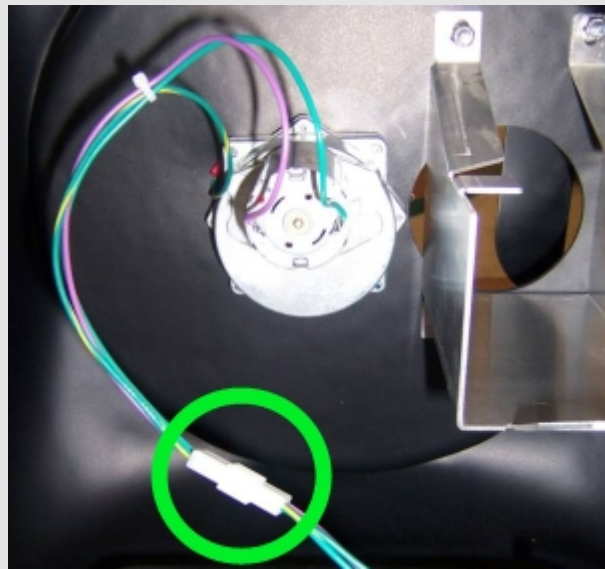


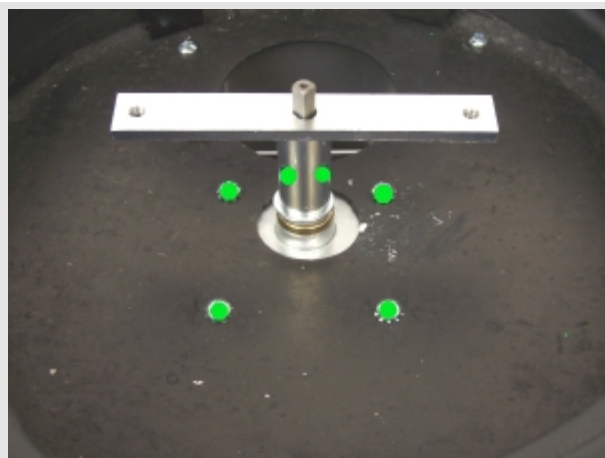
SAM Portable Feed Motor Replacement Instructions



Remove the two Phillips head screws from the white carousel. Older machines will have four screws. Remove the carousel.



[Open the base housing](#) and disconnect the ball feed motor. Note the position of the green and yellow ground wire.



Using a 1/8" Allen wrench, loosen the two Allen head screws and remove the T bracket and spacers. Note the position of the spacers. Undo the four Phillips head screws and remove the motor. Follow these directions in reverse order to install the new motor.